

BANJO BOLT TIGHTENING SPECIFICATIONS

This Specification is Applicable to Any of the Following Banjo Bolts:

- P/N 230-8229 Banjo Bolt, M10-1.00 x 24mm
- P/N 230-10448 Banjo Bolt, M10-1.00 x 20mm
- P/N 230-12094 Banjo Bolt, M10-1.50 x 23mm
- P/N 230-13673 Banjo Bolt, 3/8-24 x .79 in

Instructions:

Do not lubricate bolt. With two new crush washers installed, torque bolt to 96 - 120 **in-lbs.** (do not exceed 144 **in-lbs**). Torque to lighter specification and check for leakage, increasing torque only to stop leakage without exceeding maximum specification. Replace crush washers and banjo bolt whenever re-assembly is required.

Replacement Part:

- P/N 240-5227 Washer, Crush, .406" I.D. x .625" O.D.

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