ASSEMBLY INSTRUCTIONS
FOR
WILWOOD INTERNAL PARKING BRAKE CABLE KIT FOR USE WITH WILWOOD MC4 PARKING BRAKE KIT 140-14883
1988 - 1996 CHEVROLET C4 CORVETTE
BASE PART NUMBER
330-14891

DISC BRAKES SHOULD ONLY BE INSTALLED BY SOMEONE EXPERIENCED AND COMPETENT IN THE INSTALLATION AND MAINTENANCE OF DISC BRAKES
READ ALL WARNINGS

WARNING
IT IS THE RESPONSIBILITY OF THE PERSON INSTALLING ANY BRAKE COMPONENT OR KIT TO DETERMINE THE SUITABILITY OF THE COMPONENT OR KIT FOR THAT PARTICULAR APPLICATION. IF YOU ARE NOT SURE HOW TO SAFELY USE THIS BRAKE COMPONENT OR KIT, YOU SHOULD NOT INSTALL OR USE IT. DO NOT ASSUME ANYTHING. IMPROPERLY INSTALLED OR MAINTAINED BRAKES ARE DANGEROUS. IF YOU ARE NOT SURE, GET HELP OR RETURN THE PRODUCT. YOU MAY OBTAIN ADDITIONAL INFORMATION AND TECHNICAL SUPPORT BY CALLING WILWOOD AT (805) 388-1188, OR VISIT OUR WEB SITE AT WWW.WILWOOD.COM. USE OF WILWOOD TECHNICAL SUPPORT DOES NOT GUARANTEE PROPER INSTALLATION. YOU, OR THE PERSON WHO DOES THE INSTALLATION MUST KNOW HOW TO PROPERLY USE THIS PRODUCT. IT IS NOT POSSIBLE OVER THE PHONE TO UNDERSTAND OR FORESEE ALL THE ISSUES THAT MIGHT ARISE IN YOUR INSTALLATION.

RACING EQUIPMENT AND BRAKES MUST BE MAINTAINED AND SHOULD BE CHECKED REGULARLY FOR FATIGUE, DAMAGE, AND WEAR.

WARNING
DO NOT OPERATE ANY VEHICLE ON UNTESTED BRAKES!
SEE MINIMUM TEST PROCEDURE WITHIN
ALWAYS UTILIZE SAFETY RESTRAINT SYSTEMS AND ALL OTHER AVAILABLE SAFETY EQUIPMENT WHILE OPERATING THE VEHICLE

IMPORTANT • READ THE DISCLAIMER OF WARRANTY INCLUDED IN THE KIT

NOTE: Some cleaners may stain or remove the finish on brake system components. Test the cleaner on a hidden portion of the component before general use.
Important Notice - Read This First

Before any tear-down or disassembly begins, review the following information:
- Due to OEM production differences and other variations from vehicle to vehicle, the fastener hardware and other components in this kit may not be suitable for a specific application or vehicle.
- It is the responsibility of the purchaser and installer of this kit to verify suitability / fitment of all components and ensure all fasteners and hardware achieve complete and proper engagement. Improper or inadequate engagement can lead to component failure.
- We recommend using an anti-seize lubricant on all aluminum nuts before tightening.

Photographic Tip

Important and highly recommended: Take photos of brake system before disassembly and during the disassembly process. In the event, trouble-shooting photos can be life savers. Many vehicles have undocumented variations, photos will make it much simpler for Wilwood to assist you if you have a problem.

Parts List

<table>
<thead>
<tr>
<th>ITEM NO.</th>
<th>PART NO.</th>
<th>DESCRIPTION</th>
<th>QTY</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>330-14892</td>
<td>Parking Brake Cable - Driver and Passenger Side</td>
<td>2</td>
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General Information

- Installation of this kit should ONLY be performed by individuals experienced in the installation and proper operation of disc brake systems. Prior to any attempt to install this kit, please check the following to ensure a trouble free installation.
- Inspect the contents of this kit against the parts list to ensure that all components and hardware are included.
- If you have any questions, please call our customer service department at (805) 388-1188 or e-mail for additional assistance to info@wilwood.com.

Disassembly Instructions

Remove the Original Equipment Manufacturer’s (OEM) parking brake cables as follows:

- Raise the rear wheels off the ground and support the rear suspension according to the vehicle manufacturer’s instructions.

FROM INSIDE THE VEHICLE:
- Be sure parking brake lever is released (off) inside the vehicle.

FROM UNDERNEATH THE VEHICLE:
- NOTE: Make note of the existing cable routing. The Wilwood cables will be installed along a similar path.

- Detach and remove the existing cables from both sides of the OEM center cable, Photos 1 and 2 (do not remove the OEM center cable, it will be reused with the Wilwood cable kit).
Assembly Instructions

**IMPORTANT:**
- To ensure maximum performance from your parking brake system, the cables must be routed as straight as possible. Bends in the cable can significantly reduce efficiency and thus reduce pull force at the brake. Tight bends must be avoided with a minimum recommended bend radius of 6” to 8”.
- Cables should be properly restrained to prevent "straightening" of bends when tension is applied. Restraining movement of cable by affixing the cable sheath to body or chassis by fitting cable clamps at various points over the length of cable or by using original equipment cable attachments points. The clamping method chosen will require that cable sheath be held tightly without movement, crushing or causing interference to the internal cable.
- Cables must be initially pre-stretched by multiple applications of the brake handle, then re-adjusted to correct tension.

• Install Wilwood parking brake kit per its instructions

• Install new parking brake cables as follows:

**FROM UNDERNEATH THE VEHICLE:**
- Attach E-clip end of the new cable to the caliper, Photo 3. Ensure that the E-clip is fully engaged into its groove.

- Route new cable in the same location as the existing cable, from caliper to OEM center cable, Photo 4. Carefully route cable to prevent contact with exhaust or moving suspension, brake or wheel components. **NOTE:** it’s the installer’s responsibility to properly route and ensure adequate clearance and retention for parking brake cable components.

- Attach the new right and left cables to the center cable assembly as shown in Photo 5

**ADJUST PARKING BRAKE:**
1. First, verify cables are balanced at center cable assembly.
2. With the parking brake off, loosen adjustment bolt jam nut (on the parking brake caliper).
3. Tighten the adjustment bolt until there is some drag on the rotor.
4. Repeat steps 2 and 3 for other rear wheel caliper.
5. Back off adjustment bolt one-half turn on each caliper.
6. Ensure there is no rotation of adjustment bolt and tighten jam nut 80-120 in-lb. on each caliper.
7. Check for drag on each rotor. A slight rubbing sound during rotation is acceptable.

• After bleeding and bedding the brakes per the brake kit installation instructions, carefully test the holding power of the parking brakes. Test parking brake in a safe area, first on a flat surface by pushing on the vehicle, then on a slight incline by applying and releasing handle multiple times.
Brake Testing

WARNING • DO NOT DRIVE ON UNTESTED BRAKES
BRAKES MUST BE TESTED AFTER INSTALLATION OR MAINTENANCE
MINIMUM TEST PROCEDURE

• Make sure pedal is firm: Hold firm pressure on pedal for several minutes, it should remain in position without
sinking. If pedal sinks toward floor, check system for fluid leaks. DO NOT drive vehicle if pedal does not stay firm
or can be pushed to the floor with normal pressure.

• At very low speed (2-5 mph) apply brakes hard several times while turning steering from full left to full right, repeat
several times. Remove the wheels and check that components are not touching, rubbing, or leaking.

• Carefully examine all brake components, brake lines, and fittings for leaks and interference.

• Make sure there is no interference with wheels or suspension components.

• Drive vehicle at low speed (15-20 mph) making moderate and hard stops. Brakes should feel normal and
positive. Again check for leaks and interference.

• Always test vehicle in a safe place where there is no danger to (or from) other people or vehicles.

• Always wear seat belts and make use of all safety equipment.
Parking Brake

WARNING • PARKING BRAKE

- Parking brake must be properly adjusted before use and must be manually readjusted for wear if parking brake handle or foot lever travel becomes excessive.

- The holding ability of the brake should be tested by stopping on a sloping surface and applying the parking brake while holding car with the hydraulic foot brake. This should be accomplished both facing up and down hill.

- Do not rely exclusively on the parking brake to hold the car; Curb wheels as recommended by the applicable diagram and put gear selector in park, or shift into first gear or reverse with a manual transmission.

- Diagram A - When parking facing downhill, turn front wheels towards the curb or right shoulder. This will keep from rolling into traffic if the brakes become disengaged.

- Diagram B - Turn the steering wheel to the left so the wheels are turned towards the road if you are facing uphill with a curb. The tires will catch the curb if the car rolls backward.

- Diagram C - When facing uphill without a curb, turn the wheels sharply to the right. If the vehicle rolls, it will go off the road rather than into traffic.

- When parking on a hill, always set the parking brake and move the gear selector into park, or shift into first or reverse gear if your vehicle has a manual transmission.

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